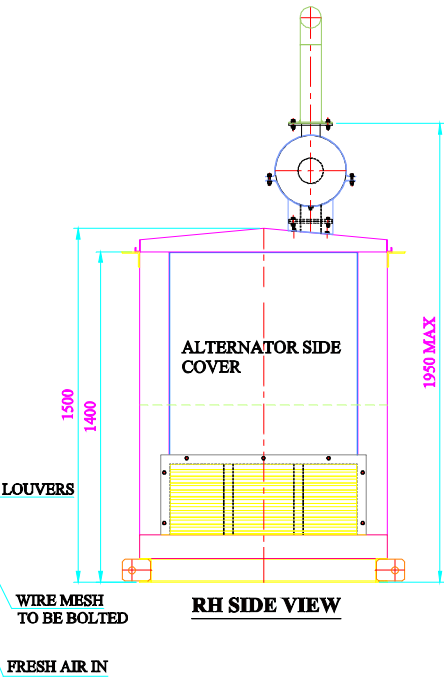
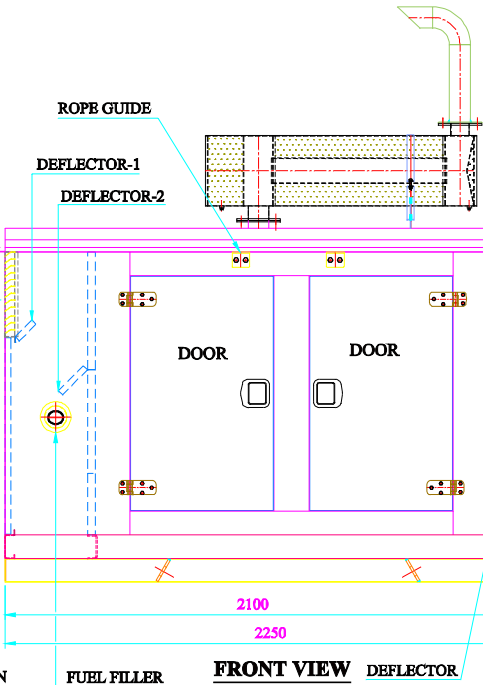
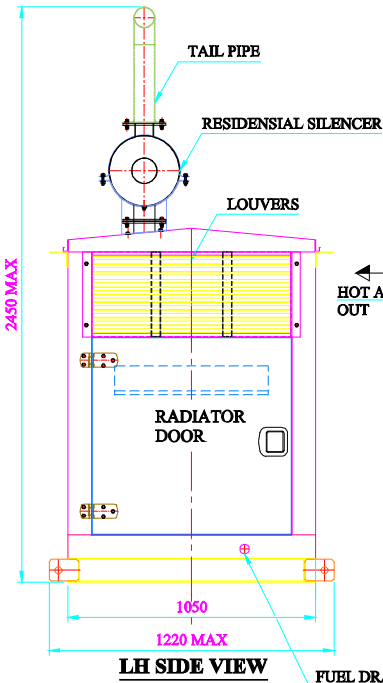
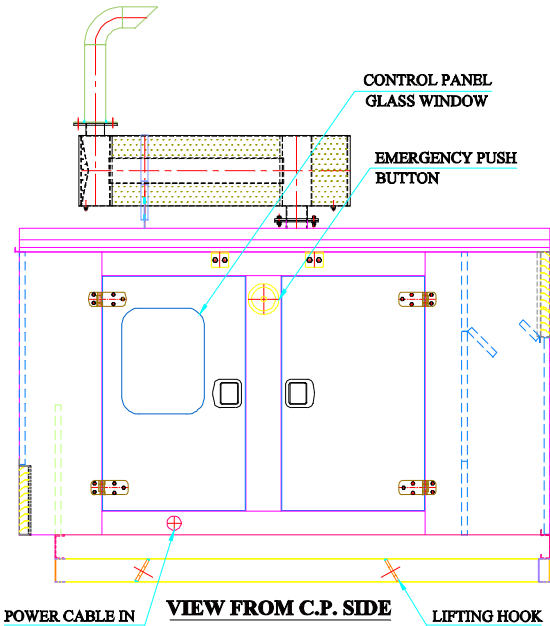
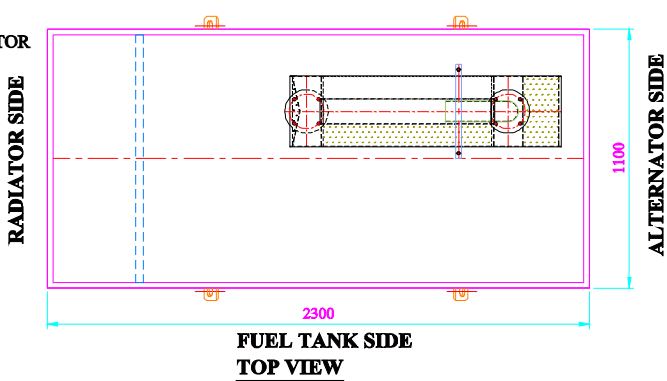


- NOTE:
- 25 mm THICK & 26Kg/m3 DENSITY FOAM GLUED TO ALL INSIDE FACES OF WALLS, DOORS, COLUMNS, RADIATOR/ALTERNATOR DUCTS, TOP/BOTTOM BEAMS, ROOF AND BAFFLE PLATES IN ALTERNATOR SIDE EXCEPT LOUVER AREA.
 - USE ONLY Zn WITH BLUE PASSIVATED FASTNERS.
 - CANOPY PARTS TO BE POWDER COATED IN PE BLUE EXCEPT ROOF AND DUCT LOUVERS WHICH ARE IN RAIL 5000 STRUCTURE FINISH.
 - SHEET THICKNESS FOR ALL DOORS, ROOF AND STIFFNERS IS 1.6mm AND CANOPY BEAMS & COLUMNS SHEET THICKNESS ARE IN 1.2mm THK. CRCA SHEET.
 - SHEET MATL. FOR PRESSED CHANNELS IN MAIN FRAME CRCA 3 THK. AND SUBFRAME CRCA 3THK.
 - ALL JOINTS BETWEEN ROOF, COLUMNS AND TOP BEAMS ARE TO BE PASTED WITH 25 mm WIDTH BY 2mm THICK NOISE INSULATING TAPE TO AVOID NOISE LEAKAGES.
 - TOLERANCE ON OVERALL DIMENSIONS IS ±10mm.
 - ALL DOORS RUBBER BIDDING BULB DIA. 12mm.
 - ALL DOOR LOCKS & HINGES ARE IN STAINLESS STEEL.

CONTROL PANEL SIDE



REV.	ZONE	DCN No.	BRIEF RECORD	SIGNATURE	DATE
7					
6					
5					
4					
3					
2					
1					

LINEAR DIMENSIONS (MACHINED)	ABOVE 0	6	315	1000
UP TO 6	315	1000	2000	
TOL.	±0.2	±0.5	±0.8	±1.2
ANGLES	±1/2°			
SURFACE ROUGHNESS (MAX.) AS PER KSD-02-027				
Ro	m	50	12.5	25
OLD	μ	1.6	3.2	6.3
NEW	μ	0.2	0.4	0.6
UNMENTIONED				
RAD.	UC.	CHAM.		
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THIS SUPERSEDES FROM AS PER DCN NO.		
THIS IS SUPERSEDED BY FROM AS PER DCN NO.		
MATERIAL SPECIFICATION	RAW MATERIAL SIZE	WEIGHT kg
		mm
CASTING/FAB REF	No P S	1
USED ON	DRAWN	CHECKED
25 -30K-4KFWN105 D.G. SET	S.D.N.	P.M.D.
TITLE: GENERAL ARRENGMENT DRAWING OF-30KVA	dt. 21.6.08	dt.
SHEET No. 1 OF 1		22501008R00/000
KIRLOSKAR ELECTRIC COMPANY LTD. HUBLI - 580 030 (INDIA)		