

UNMENTIONED TOLERANCES

LINEAR DIMENSIONS (MACHINED)	ABOVE	0	6	315	1000
UPTO	6	315	1000	2000	
TOL	±0.2	±0.5	±0.8	±1.2	
ANGLES ± 1/2°					

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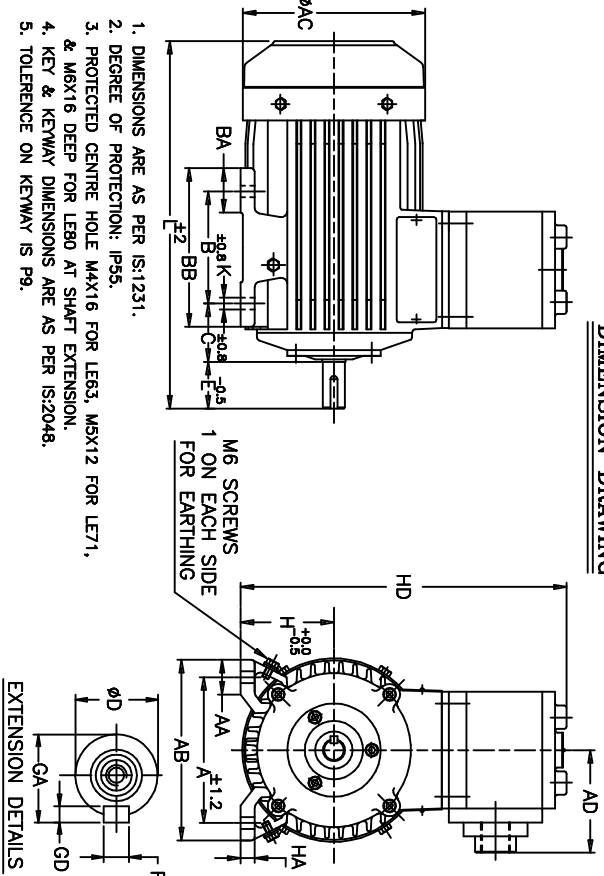
SURFACE ROUGHNESS (MAX) AS PER KSD-02-027

Re	um	50	2.5	25	1.6	3.2	6.3	0.2	0.4	0.6	0.8	0.025	0.06	0.1
OLD	NEW	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
UNMENTIONED														

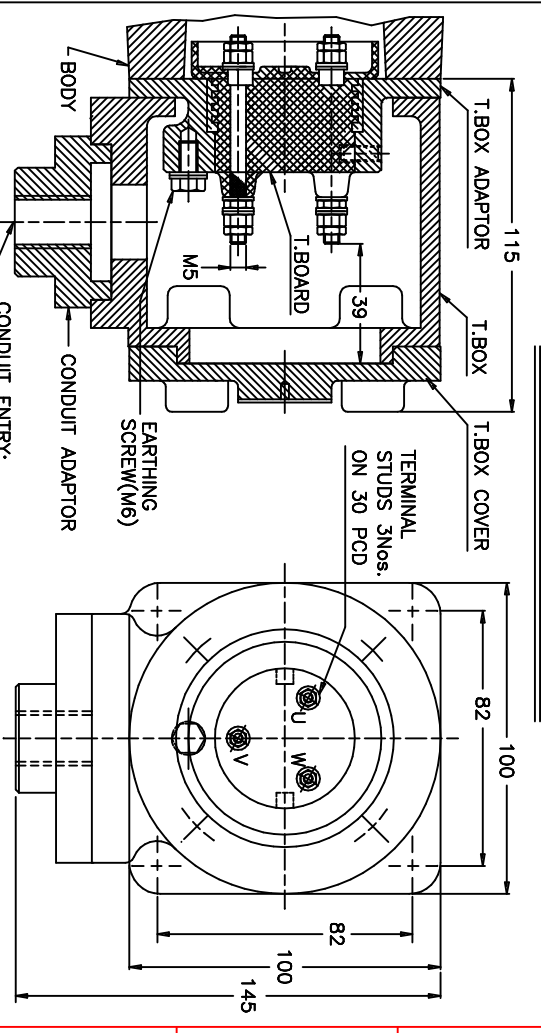
REV. ZONE DON.No. BRIEF RECORD SIGNATURE DATE PRINTS ISSUED TO

8			7	6	5	4	3	2	1
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DIMENSION DRAWING



TERMINAL BOX ARRANGEMENT



NOTE:-
 1) CABLE SIZE :- LF63, 71 & 80 – 1X4CX4Sq:mm (MAX)

ITEM/TAG No																				
SL	Frame	A	AA	AB	ØAC	AD	B	BA	BB	C	D	E	F	GA	GD	H	HA	HD	ØK	L
1	LF 63	100	25	128	127	95	80	29	108	40	11½	23	4	12.5	4	63	8	261	7	265
2	LF 71	112	32	140	140	95	90	27	120	45	14½	30	5	16	5	71	8	280	7	285
3	LF 80	125	30	155	157	95	100	38	136	50	19½	40	6	21.5	6	80	12	295	10	315

Z12216600MK

THIS SUPERSEDES FROM dt. AS PER DON No. THIS SUPERSEDED BY FROM dt. AS PER DON No.

MATERIAL SPECIFICATION RAW MATERIAL SIZE

CASTING/FAB REF. USED ON

TITLE: **DIMENSION SHEET**

32216609

KIRLOSKAR ELECTRIC COMPANY LTD. HUBLI-580030 (INDIA)

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